

In the Specification

Please replace paragraphs [0025]-[0027] with the following amended paragraphs:

[0025] In accordance with another aspect of the present invention, a method for forming a socket having a main body, a conducting piece having an opening mounted thereon, and at least a terminal comprising a central pillar having a first end and a second end, a first ring mounted on the central pillar and having a first surface and a second surface, and a second ring mounted on the central pillar and having a third surface and a fourth surface, wherein the second surface and the third surface are adjacent to each other and have a distance therebetween includes steps of providing the at least a terminal, injection molding the main body for surrounding the first ring and the second ring and filling the distance between the second surface and the third surface, sleeving the conducting piece on the second end of the terminal through the opening so as to contact the conducting piece with the fourth surface of the second ring, riveting the second end of the terminal for tightly rejecting or biasing the conducting piece against the second ring to be assembled thereby.

[0026] In accordance with another further aspect of the present invention, a method for forming a socket having a main body, a conducting piece having an opening mounted thereon, and at least a terminal comprising a central pillar having

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a first end and a second end, a first ring mounted on the central pillar and having a first surface and a second surface, and a second ring mounted on the central pillar and having a third surface and a fourth surface, wherein the second surface and the third surface are adjacent and pressed close to each other includes steps of forming an indentation on the main body for exactly positioning therein the first ring and the second ring, assembling the terminal into the indentation of the main body, sleeving the conducting piece on the second end of the terminal through the opening so as to contact the conducting piece with the second ring, and riveting the second end of the terminal for tightly rejecting or biasing the conducting piece against the second ring.

[0027] In accordance with an additional aspect of the present invention, a method for forming a socket comprising at least a terminal having a central pillar having a first end and a second end, and a first ring, a main body and a conducting piece having an opening mounted thereon includes sleeving the conducting piece on the second end of the terminal through the opening so as to contact the conducting piece with the first ring, riveting the second end of the terminal for tightly rejecting or biasing the conducting piece against the first ring and assembling thereof, and injection molding the main body for surrounding the first ring of the terminal and the conducting piece.